Light Rye Bread

using IREKS LIGHT RYE BREAD MIX

Wheat flour	5.000 kg
IREKS LIGHT RYE BREAD MIX	5.000 kg
Yeast	0.300 kg
Water	6.300 kg
Total weight	16.600 kg

Mixing time: 2 + 6 minutes

Dough temperature: $26^{\circ} \text{ C} - 27^{\circ} \text{ C}$ Bulk fermentation time: 20 minutesScaling weight: as desired

Intermediate proof: none

Processing: as desired Final proof: 50 minutes

Baking temperature: 230° C, giving steam

Baking time: approx. 40 minutes (depending on size)

Instructions for use: After the bulk fermentation time, scale the

dough and mould as desired. For the round, rustic loaves, allow to prove with the seam downwards on setters. After $\frac{3}{4}$ final proof, turn the dough pieces and bake, giving steam. For long-shaped bread, allow to prove with the seam downwards on setters. After the final proof, cut the dough pieces 2-4 times and

bake, giving steam.



IREKS U.K. Ltd. Herons Way Chester Business Park CHESTER CH4 9QR UNITED KINGDOM Tel.: +44 1244 893713 info@ireks.co.uk www.ireks.co.uk www.ireks.ie

